

泰山学院机械工程学院2021级机械设计制造及自动化本科

《机床电气控制与PLC》期末考试(A卷)

2023 ~ 2024学年第一学期

(试卷共4页, 答题时间120分钟)

|                  |                                                               |                                |                                |
|------------------|---------------------------------------------------------------|--------------------------------|--------------------------------|
| 注<br>意<br>事<br>项 | 1. 请严格按照题号在相应答题区域作答, 超出答题区域的答案无效; 在草稿纸、试卷上答题无效。禁止填涂答题纸四角的识别区。 |                                |                                |
|                  | 2. 答题前请先将姓名、学号填涂清楚。                                           |                                |                                |
|                  | 3. 客观题使用2B铅笔填涂; 修改时用橡皮擦干净。                                    |                                |                                |
|                  | 4. 保持卷面清洁, 不要装订、折叠、破损。                                        |                                |                                |
| 填<br>涂           | 正确填涂:  错误填涂:                                                  |                                |                                |
| 考生禁填             | 缺考<br><input type="checkbox"/>                                | 作弊<br><input type="checkbox"/> | 违纪<br><input type="checkbox"/> |

| 学号(*必填项*) |     |     |     |     |     |     |     |     |     |     |
|-----------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|           |     |     |     |     |     |     |     |     |     |     |
| [0]       | [0] | [0] | [0] | [0] | [0] | [0] | [0] | [0] | [0] | [0] |
| [1]       | [1] | [1] | [1] | [1] | [1] | [1] | [1] | [1] | [1] | [1] |
| [2]       | [2] | [2] | [2] | [2] | [2] | [2] | [2] | [2] | [2] | [2] |
| [3]       | [3] | [3] | [3] | [3] | [3] | [3] | [3] | [3] | [3] | [3] |
| [4]       | [4] | [4] | [4] | [4] | [4] | [4] | [4] | [4] | [4] | [4] |
| [5]       | [5] | [5] | [5] | [5] | [5] | [5] | [5] | [5] | [5] | [5] |
| [6]       | [6] | [6] | [6] | [6] | [6] | [6] | [6] | [6] | [6] | [6] |
| [7]       | [7] | [7] | [7] | [7] | [7] | [7] | [7] | [7] | [7] | [7] |
| [8]       | [8] | [8] | [8] | [8] | [8] | [8] | [8] | [8] | [8] | [8] |
| [9]       | [9] | [9] | [9] | [9] | [9] | [9] | [9] | [9] | [9] | [9] |

一、填空题 (共15分)

|           |           |
|-----------|-----------|
| 1. _____  | 2. _____  |
| 3. _____  | 4. _____  |
| 5. _____  | 6. _____  |
| 7. _____  | 8. _____  |
| 9. _____  | 10. _____ |
| 11. _____ |           |

二、判断题 (每题1分, 共15分)

- |            |             |             |
|------------|-------------|-------------|
| 1. [T] [F] | 6. [T] [F]  | 11. [T] [F] |
| 2. [T] [F] | 7. [T] [F]  | 12. [T] [F] |
| 3. [T] [F] | 8. [T] [F]  | 13. [T] [F] |
| 4. [T] [F] | 9. [T] [F]  | 14. [T] [F] |
| 5. [T] [F] | 10. [T] [F] | 15. [T] [F] |

三、单选题 (每题1分, 共10分)

- |                    |                     |
|--------------------|---------------------|
| 1. [A] [B] [C] [D] | 6. [A] [B] [C] [D]  |
| 2. [A] [B] [C] [D] | 7. [A] [B] [C] [D]  |
| 3. [A] [B] [C] [D] | 8. [A] [B] [C] [D]  |
| 4. [A] [B] [C] [D] | 9. [A] [B] [C] [D]  |
| 5. [A] [B] [C] [D] | 10. [A] [B] [C] [D] |

四、简答题 (共20分)

|         |
|---------|
| 1. (5分) |
| 2. (5分) |
| 3. (5分) |
| 4. (5分) |



五、分析题（共10分）

六、设计题（共10分）



七、根据指令语句画出梯形图（共10分）

八、根据顺序功能图画出梯形图程序（共10分）

